

ATTORNEY'S DOCKET
016295.1559
(DC-05989)

PATENT APPLICATION

BREAKAWAY FOAM PACKING

Inventor: James E. Manuel
7803 Petaca Trail
Austin, Texas 78729

Assignee: DELL PRODUCTS L.P.
One Dell Way
Round Rock, Texas 78682-2244

BAKER BOTTS L.L.P.
One Shell Plaza
910 Louisiana
Houston, Texas 77002-4995

Attorney's Docket: 016295.1559
(DC-05989)

ATTORNEY'S DOCKET
016295.1559
(DC-05989)

PATENT APPLICATION

1

BREAKAWAY FOAM PACKING

5 TECHNICAL FIELD

The present disclosure relates generally to information handling systems and, more particularly, to breakaway foam packing.

BACKGROUND

As the value and use of information continues to increase, individuals and businesses seek additional ways to process and store information. One option available to users is information handling systems. An information handling system generally processes, compiles, stores, and/or communicates information or data for business, personal, or other purposes thereby allowing users to take advantage of the value of the information. Because technology and information handling needs and requirements vary between different users or applications, information handling systems may also vary regarding what information is handled, how the information is handled, how much information is processed, stored, or communicated, and how quickly and efficiently the information may be processed, stored, or communicated. The variations in information handling systems allow for information handling systems to be general or configured for a specific user or specific use such as financial transaction processing, airline reservations, enterprise data storage, or global communications. In addition, information handling systems may include a variety of hardware and software components that may be configured to process, store, and communicate information and may include one or more computer systems, data storage systems, and networking systems.

Information handling systems including desktop and server systems are generally packaged for storage or shipment. One the goals of the packaging design is to

create an optimal balance between factory throughput,
cost, and customer satisfaction. Usually, the optimal
balance desires a low cost material that allows for quick
and automated application, which are easy to use by the
5 consumer.

However, on some of the larger or bulky information
handling systems, consumers have experienced
dissatisfaction with the packaging. Because of the snug
fit formed between the packaged system and the shipping
10 box and the weight/size of the system, consumers found it
difficult to remove the system from the shipping box. In
some instances, the packing foam would "stick" to the
shipping box preventing the removal of the system. In
certain situations, the "stuck" packing foam would cause
15 the consumer to attempt removal of the system by using an
elbow, leg, head or other body part to remove the
shipping box while holding onto the packaged system. In
another example, the consumer had to rock the system back
and forth to remove the packaged system from the box.

Figure 1 illustrates a prior art packing foam unit
that is one attempt to correct this problem. As shown,
computer system 9 is set between bottom packing foam
panel 4 and top packing foam panel 6. Top packing foam
panel 6 and bottom packing foam panel 4 encloses system 9
20 when placed inside of shipping box 2, which includes box
tops 2a. Once received, the consumer opens the shipping
box 2 at top panels 2a and removes top packing foam panel
6 in order to remove computer system 9. However, this
arrangement requires a significant amount of shipping
25 material and a cost increase for each packed system.

Another attempt to correct this problem creates the shipping foam in four separate pieces instead of two. The four separate pieces would be placed two along the bottom edges and two along the top edges. Thus, the consumer would merely remove the top edge pieces in order to remove the system. However, this attempt causes factory throughput problems since there are four pieces to install instead of two. This attempt becomes even more difficult when applied in an automated facility.

SUMMARY

Thus, a need has arisen for breakaway foam packaging.

In accordance with teachings of the present disclosure, in some embodiments, the present disclosure teaches a breakaway packing system for packaging an information handling system including a packing support designed to receive at least a portion of an information handling system. The packing support secures the information handling system within a shipping container. The breakaway packing system also includes at least one detachable joint formed in the packing support. The detachable joint operably detachable to cause the packing support to separate into sections.

In other embodiments, an information handling system packaged for shipping including a printed circuit board, at least one processor, a memory, a chassis, a detachable container support, and at least one joint. The processor operably coupled to the printed circuit board. The memory operably coupled to the processor and the printed circuit board. The chassis enclosed around the printed circuit board, the memory, and the processor. The detachable container support designed to receive at least a portion of the chassis of the information handling system. The container support operable to secure the information handling system within a shipping container. The joint formed in the container support. The joint operably detachable to cause the container support to separate into a first section and a second section.

In further embodiments, a method of packing an information handling system includes placing a portion of a chassis of an information handling system into a packing support such that at least one edge of the chassis is secured within the packing support. The method further includes inserting the information handling system into a shipping container such that the packing support forms a protective barrier between the shipping container and the information handling system. Lastly, the method includes, upon arrival at the destination, detaching the packing support into sections by separating the detachable joints to allow removal of the information handling system from the shipping container.

All, some, or none of these technical advantages may be present in various embodiments of the present invention. Other technical advantages will be apparent to one skilled in the art from the following figures, descriptions, and claims.

BRIEF DESCRIPTION OF THE DRAWINGS

A more complete understanding of the present embodiments and advantages thereof may be acquired by referring to the following description taken in
5 conjunction with the accompanying drawings, in which like reference numbers indicate like features, and wherein:

FIGURE 1 is an example of a prior art packing foam unit;

10 FIGURE 2 is a block diagram showing an information handling system, according to teachings of the present disclosure;

15 FIGURE 3 illustrates a perspective view of a breakaway packing material attached to the ends of an information handling system, according to teachings of the present disclosure;

20 FIGURE 4 illustrates one end of the information handling system with a top portion of the breakaway packing material detached from a bottom portion, according to an example embodiment of the present disclosure; and

FIGURES 5A and 5B illustrate an example embodiment of a detachable joint of the breakaway packing material in an attached position and in a detached position, according to teachings of the present disclosure.

DETAILED DESCRIPTION

Preferred embodiments and their advantages are best understood by reference to FIGURES 2 through 5B, wherein like numbers are used to indicate like and corresponding parts.

For purposes of this disclosure, an information handling system may include any instrumentality or aggregate of instrumentalities operable to compute, classify, process, transmit, receive, retrieve, originate, switch, store, display, manifest, detect, record, reproduce, handle, or utilize any form of information, intelligence, or data for business, scientific, control, or other purposes. For example, an information handling system may be a personal computer, a network storage device, or any other suitable device and may vary in size, shape, performance, functionality, and price. The information handling system may include random access memory (RAM), one or more processing resources such as a central processing unit (CPU) or hardware or software control logic, ROM, and/or other types of nonvolatile memory. Additional components of the information handling system may include one or more disk drives, one or more network ports for communicating with external devices as well as various input and output (I/O) devices, such as a keyboard, a mouse, and a video display. The information handling system may also include one or more buses operable to transmit communications between the various hardware components.

Referring first to FIGURE 2, a block diagram of information handling system 10 is shown, according to

teachings of the present disclosure. Information
handling system 10 or computer system preferably includes
at least one microprocessor or central processing unit
(CPU) 12. CPU 12 may include processor 14 for handling
5 integer operations and coprocessor 16 for handling
floating point operations. CPU 12 is preferably coupled
to cache 18 and memory controller 20 via CPU bus 22.
System controller I/O trap 24 preferably couples CPU bus
22 to local bus 26 and may be generally characterized as
10 part of a system controller.

Main memory 28 of dynamic random access memory
(DRAM) modules is preferably coupled to CPU bus 22 by a
memory controller 20. Main memory 28 may be divided into
one or more areas such as system management mode (SMM)
15 memory area (not expressly shown).

Basic input/output system (BIOS) memory 30 is also
preferably coupled to local bus 26. FLASH memory or other
nonvolatile memory may be used as BIOS memory 30. A BIOS
program (not expressly shown) is typically stored in BIOS
20 memory 30. The BIOS program preferably includes software
which facilitates interaction with and between
information handling system 10 devices such as a keyboard
(not expressly shown), a mouse (not expressly shown), or
one or more I/O devices. BIOS memory 30 may also store
25 system code (note expressly shown) operable to control a
plurality of basic information handling system 10
operations.

Graphics controller 32 is preferably coupled to
local bus 26 and to video memory 34. Video memory 34 is
30 preferably operable to store information to be displayed

on one or more display panels 36. Display panel 36 may be an active matrix or passive matrix liquid crystal display (LCD), a cathode ray tube (CRT) display or other display technology. In selected applications, uses or
5 instances, graphics controller 32 may also be coupled to an integrated display, such as in a portable information handling system implementation.

Bus interface controller or expansion bus controller 38 preferably couples local bus 26 to expansion bus 40.
10 In one embodiment, expansion bus 40 may be configured as an Industry Standard Architecture ("ISA") bus. Other buses, for example, a Peripheral Component Interconnect ("PCI") bus, may also be used.

In certain information handling system embodiments,
15 expansion card controller 42 may also be included and is preferably coupled to expansion bus 40 as shown. Expansion card controller 42 is preferably coupled to a plurality of information handling system expansion slots 44. Expansion slots 44 may be configured to receive one
20 or more computer components 80 (shown below in more detail) such as an expansion card (e.g., modems, fax cards, communications cards, and other input/output (I/O) devices).

Interrupt request generator 46 is also preferably
25 coupled to expansion bus 40. Interrupt request generator 46 is preferably operable to issue an interrupt service request over a predetermined interrupt request line in response to receipt of a request to issue interrupt instruction from CPU 12.

I/O controller 48, often referred to as a super I/O controller, is also preferably coupled to expansion bus 40. I/O controller 48 preferably interfaces to an integrated drive electronics (IDE) hard drive device (HDD) 50, CD-ROM (compact disk-read only memory) drive 52 and/or a floppy disk drive (FDD) 54. Other disk drive devices (not expressly shown) which may be interfaced to the I/O controller include a removable hard drive, a zip drive, a CD-RW (compact disk-read/write) drive, and a CD-DVD (compact disk - digital versatile disk) drive.

Communication controller 56 is preferably provided and enables information handling system 10 to communicate with communication network 58, e.g., an Ethernet network. Communication network 58 may include a local area network (LAN), wide area network (WAN), Internet, Intranet, wireless broadband or the like. Communication controller 56 may be employed to form a network interface for communicating with other information handling systems (not expressly shown) coupled to communication network 58.

As illustrated, information handling system 10 preferably includes power supply 60, which provides power to the many components and/or devices that form information handling system 10. Power supply 60 may be a rechargeable battery, such as a nickel metal hydride ("NiMH") or lithium ion battery, when information handling system 10 is embodied as a portable or notebook computer, an A/C (alternating current) power source, an uninterruptible power supply (UPS) or other power source.

Power supply 60 is preferably coupled to power management microcontroller 62. Power management microcontroller 62 preferably controls the distribution of power from power supply 60. More specifically, power management microcontroller 62 preferably includes power output 64 coupled to main power plane 66 which may supply power to CPU 12 as well as other information handling system components. Power management microcontroller 62 may also be coupled to a power plane (not expressly shown) operable to supply power to an integrated panel display (not expressly shown), as well as to additional power delivery planes preferably included in information handling system 10.

Power management microcontroller 62 preferably monitors a charge level of an attached battery or UPS to determine when and when not to charge the battery or UPS. Power management microcontroller 62 is preferably also coupled to main power switch 68, which the user may actuate to turn information handling system 10 on and off. While power management microcontroller 62 powers down one or more portions or components of information handling system 10, e.g., CPU 12, display 36, or HDD 50, etc., when not in use to conserve power, power management microcontroller 62 itself is preferably substantially always coupled to a source of power, preferably power supply 60.

Computer system, a type of information handling system 10, may also include power management chip set 72. Power management chip set 72 is preferably coupled to CPU 12 via local bus 26 so that power management chip set 72

may receive power management and control commands from CPU 12. Power management chip set 72 is preferably connected to a plurality of individual power planes operable to supply power to respective components of information handling system 10, e.g., HDD 50, FDD 54,
5 etc. In this manner, power management chip set 72 preferably acts under the direction of CPU 12 to control the power supplied to the various power planes and components of a system.

10 Real-time clock (RTC) 74 may also be coupled to I/O controller 48 and power management chip set 72. Inclusion of RTC 74 permits timed events or alarms to be transmitted to power management chip set 72. Real-time clock 74 may be programmed to generate an alarm signal at
15 a predetermined time as well as to perform other operations.

Information handling system 10 is typically associated with chassis 70. Generally, chassis 70 is referred to as the computer case or case that encloses
20 the components of information handling system 10; however, some components such as CD 52, floppy 54 and HDD 50, may be separately connected to information handling system 10 and are typically referred to as an external unit. During shipping, packing foam (shown below in more
25 detail) is usually placed or coupled to a portion of chassis 70 to protect information handling system 10 during shipment or storage.

FIGURE 3 illustrates a perspective view of breakaway packing 92 and 94 attached to the ends of information
30 handling system 10. Breakaway packing 92 and 94

including detachable joint 90 are generally applied to a portion of information handling system 10 before being placed in shipping box 96. Typically, breakaway packing 92 and 94 is placed over each end of information handling system 10 to secure information handling system 10 during shipping or storage. As shown, breakaway packing 92 and 94 is formed to receive a portion of information handling system 10. Typically, the portion received is an end portion of information handling system 10 that may then be placed inside of shipping box 96.

Shipping box 96 is generally formed with bottom member 96b, side members 96c and top members 96a. Top members 96a may include one or more pieces generally formed to fit together to enclose information handling system 10 once placed within shipping box 96. Typically, top members 96a are hinged or removed to open shipping box 96 such that access to the interior of shipping box is permitted.

As shown, breakaway packing 92 is coupled to one end of information handling system 10 and breakaway packing 94 is coupled to the other end of information handling system 10 to secure system 10 within shipping box 96. Generally, the difference between breakaway packing 92 and 94 is that each is shaped or sized to receive their respective portions of information handling system 10.

Although breakaway packing 92 and 94 are shown, other breakaway packing materials may include a variety of sizes and shapes as determined by the packing or shipping need of information handling system 10. In some embodiments, information handling system 10 is

appropriately sized or shaped such that only one style of breakaway packing can be used. In certain embodiments of the present disclosure, information handling system 10 uses at least one breakaway packing for shipping or
5 storing information handling system 10.

At least one detachable joint 90 is formed in breakaway packing 92 and 94. The one or more detachable joints 90 are formed to allow one section of breakaway packing 92 and 94 separate from the remaining portion.
10 Typically, the remaining portion of breakaway packing 92 and 94 remains in shipping box 96 still supporting information handling system 10. For example, breakaway packing 92 and 94 may separate at detachable joints 90 into top section 92a and 94a and bottom section 92b and
15 94b. After the separation of breakaway packing 92 and 94, a user will have the ability to access and remove information handling system 10 from shipping box 96.

In one preferred embodiment, breakaway packing 92 and 94 are placed over each end of information handling
20 system 10 in an automated process. The automated process, such as a computer system assembly or packaging area, automatically couples breakaway packing 92 and 94 on each end of information handling system 10 before placing the packed system 10 into shipping box 96.
25 Detachable joint 90 is formed such that handling and manipulation by the automated equipment does not cause breakaway foam packing to become detached. Once boxed, information handling system 10 may be shipped to a distribution location or to a consumer.

FIGURE 4 illustrates information handling system 10 with top sections 92a and 94a of breakaway packing material 92 and 94 separated from bottom portions 92b and 94b. Typically, breakaway packing material 92 and 94, which are placed on the ends of information handling system 10, are set within shipping box 96 (not shown for clarity).

Generally, unsealing and displacing top flaps 96a opens shipping box 96 (not shown for clarity) to expose a portion of information handling system 10, such as a side panel of a server or a large computer system. Because breakaway packing material 92 and 94 are typically formed to protect information handling system 10 from all sides during the shipping, at least a portion of breakaway packing material 92 or 94 will be covering the exposed portion of information handling system 10. By removing the portion of breakaway packing material 92 and 94 covering the exposed portion of information handling system 10, a user will be able to remove information handling system 10 from shipping box 96.

Breakaway packing materials 92 and 94 include detachable joint 90. In some embodiments, detachable joint 90 is formed to include top joint 90a and bottom joint 90b. Although top joint 90a is shown as part of top sections 92a and 94a and bottom joint 90b is shown as part of bottom sections 92b and 94b, top joint 90a and bottom joint 90b may be used interchangeably on any section.

Detachable joint 90 is preferably set at one or more locations in each breakaway packing material 92 and 94 to

allow each packing material to separate into two or more sections. Typically, detachable joints 90 are set at advantageous locations along breakaway packing materials 92 and 94 to allow top sections 92a and 94a to be removed from shipping box 96 (not shown). Once removed,
5 information handling system 10 can be easily removed from shipping box 96 (not shown), generally leaving bottom portions 92b and 94b remaining in shipping box 96.

Typically, detachable joint 90 is formed and
10 designed such that the joint is reusable. As such, a user may be able to repack information handling system 10 within shipping box 96 (not shown).

FIGURES 5A and 5B illustrate an example embodiment of detachable joint 90 of breakaway packing material 92 and 94 in an attached position and in a detached
15 position. As illustrated in FIGURE 5A, detachable joint 90 remains connected such that breakaway packing material 92 and 94 (not shown) remain intact. However, given sufficient force, detachable joint 90 may be separated
20 into top section 90a and bottom section 90b as shown in FIGURE 5B.

As shown, detachable joint 90 may be formed as a dovetail joint. In other embodiments, detachable joint may include a variety of different fastening joints.
25 Typically, the fastening joints are selected to allow for reattachment or joining of the joint.

Another design factor that may influence the selecting a particular joint is the strength of the joint. Generally, the joint needs to withstand the
30 manipulation or handling by an automated process and yet

remain intact. However, a user should be able to easily separate the joint in order to remove information handling system 10.

5 Generally, detachable joint 90 is formed into a portion of breakaway packing material 92 and 94. In some embodiments, detachable joint 90 is formed during the manufacturing process of breakaway packing materials 92 and 94 such that detachable joint 90 is formed as part of breakaway packing materials 92 and 94 from the
10 manufacturer. For example, detachable joint 90 may be formed in a die cutting process such that the joint is cut as part of the die that cuts the packing material into the proper shape. However, it is possible that some packing materials may be retrofitted in a subsequent
15 manufacturing process to include a joint such as detachable joint 90.

Typically, the material used for making breakaway packing material 92 and 94 is the same for detachable joint 90. Generally, breakaway packing materials 92 and
20 94 comprise foam, a foam-type material, any suitable packing material, or any combination thereof. In some embodiments, the selection of materials allows for detachable joint 90 to be readily compressible for separating and reattaching several times.

25 Although the disclosed embodiments have been described in detail, it should be understood that various changes, substitutions and alterations can be made to the embodiments without departing from their spirit and scope.